

A Genetically Engineered Anti-CD45 Single-Chain Antibody-Streptavidin Fusion Protein for Pretargeted Radioimmunotherapy of Hematologic Malignancies

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Abstract

Acute myelogenous leukemia (AML) currently kills the majority of afflicted patients despite combination chemotherapy and hematopoietic cell transplantation (HCT). Our group has documented the promise of radiolabeled anti-CD45 monoclonal antibodies (Ab) administered in the setting of allogeneic HCT for AML, but toxicity remains high, and cure rates are only 25% to 30% for relapsed AML. We now show the superiority of pretargeted radioimmunotherapy (PRIT) compared with conventional radioimmunotherapy using a recombinant tetravalent single-chain Ab-streptavidin (SA) fusion protein (scFv₄SA) directed against human CD45, administered sequentially with a dendrimeric *N*-acetylgalactosamine-containing clearing agent and radiolabeled 1,4,7,10-tetraazacyclododecane-*N,N',N'',N'''*-tetraacetic (DOTA)-biotin. The scFv₄SA construct was genetically engineered by fusing Fv fragments of the human CD45-specific BC8 Ab to a full-length genomic SA gene and was expressed as a soluble tetramer in the periplasmic space of *Escherichia coli*. The fusion protein was purified to >95% homogeneity at an overall yield of ~50% using iminobiotin affinity chromatography. The immunoreactivity and avidity of the fusion protein were comparable with those of the intact BC8 Ab, and the scFv₄SA construct bound an average of 3.9 biotin molecules out of four theoretically possible. Mouse lymphoma xenograft experiments showed minimal toxicity, excellent tumor-specific targeting of the fusion protein and radiolabeled DOTA-biotin *in vivo*, marked inhibition of tumor growth, and cured 100% of mice bearing CD45-expressing tumors. These promising results have prompted large-scale cGMP production of the BC8 fusion protein for clinical trials to be conducted in patients with hematologic malignancies. (Cancer Res 2006; 66(7): 3884-92)

Introduction

Acute myeloid leukemia (AML) afflicts 10,500 Americans annually, and 7,800 die of this malignancy each year, despite current therapies (1). High-dose chemoradiotherapy with hemato-

poietic cell transplantation (HCT) is effective (2); however, only 20% to 30% of high-risk patients with advanced AML are cured due to both treatment-related mortality and leukemic relapse. Prior studies have shown that increasing doses of total body irradiation (TBI) from 12 to 15.75 Gy before HCT diminishes the relapse rate but increases treatment-related toxicity, nullifying the advantage of the lower relapse rate (3–5). Radioimmunotherapy is an emerging approach to increase the specific radiation dose delivered to malignant cells without increasing extramedullary toxicities and has produced promising results in AML and lymphoma trials (6–13). In AML patients undergoing HCT, radiolabeled antibodies (Ab) have been used as an adjuvant to TBI and chemotherapy and might reduce or eliminate the need for TBI (10, 11, 14, 15).

Anti-CD33 Ab have been most widely tested for AML therapy (12, 14, 16–18). However, in our trials using an ¹³¹I-labeled anti-CD33 Ab, the low surface antigen expression resulted in a low percentage of radioisotope targeted to leukemic cells. Furthermore, the rapid internalization of the Ab-antigen complex and resultant metabolism and elimination of radiation from the tumor cells contributed to a suboptimal therapeutic result (14, 19). In recent years, we have focused on the CD45 antigen as an attractive alternative target for radioimmunotherapy of AML. CD45 is a ~200-kDa tyrosine phosphatase that is stably expressed at a high density on the surface of virtually all hematopoietic cells except mature erythrocytes and platelets. Most hematologic malignancies, including 85% to 90% of acute lymphoid and myeloid leukemias, express CD45; however, CD45 is not found on nonhematopoietic tissues (20, 21). Available data suggest that CD45 is not shed into the bloodstream, is not rapidly internalized (19), and is expressed at a high surface density on the vast majority of leukemias and lymphomas (20). In clinical trials, our group has escalated ¹³¹I-anti-CD45–radiolabeled Ab combined with chemotherapy to myeloablative levels and relied on HCT to reconstitute hematopoiesis (10, 11, 14, 15, 22). These studies have shown the safety and specificity of radiation targeting to hematopoietic tissues with very low relapse rates (15–20%) and excellent disease-free survival (60–65% at 5 years) in patients with AML in first remission. Although this approach is effective, the attendant toxicity is substantial, and the dose intensity of antileukemic radiation is limited by the radiation delivered to lung and liver. The doses of normal organ radiation exposure are at least partially due to the relatively long-circulating half-life of radiolabeled Ab in the blood.

We are currently testing a method of dose-intensified radioimmunotherapy called “pretargeting” radioimmunotherapy (PRIT) that might achieve improved outcomes with less toxicity. This method dissociates the slow distribution phase of the Ab molecule from the delivery of the therapeutic radionuclide (23–26). The tumor-reactive Ab is initially administered in a nonradioactive form.

Note: Y. Lin and J.M. Pagel contributed equally to this work.

Conflict of Interest: D. Axworthy is the Chief Scientific Officer of Aletheon Pharmaceuticals and has a proprietary interest in the pretargeting technology described in this article.

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After maximal accumulation of Ab in the tumor, a small radioactive moiety with high affinity for the tumor-reactive Ab is administered. Because of its small size, this second reagent penetrates tumors rapidly where the pretargeted Ab traps it. Unbound molecules of the radioactive reagent are rapidly cleared from the blood and excreted in the urine. As a further refinement, a clearing agent (CA) can be injected shortly before the radiolabeled small molecule to remove excess Ab from the bloodstream and prevent it from complexing with the radiolabeled small molecule (23, 27, 28). One of the most promising PRIT strategies exploits the high affinity (10^{-13} to 10^{-15} mol/L) of streptavidin (SA), a nonglycosylated 60-kDa homotetrameric protein from the bacterium *Streptomyces avidinii*, for biotin, a 244-Da complex aliphatic heterocycle. SA monomers contain one binding site for biotin per SA subunit.

A major improvement in PRIT technology involved enhancing the uniformity of the Ab-SA targeting molecule (29, 30). Schultz et al. developed a recombinant fusion protein consisting of an anti-CD20 scFv fused to SA and expressed in a soluble tetrameric form (172 kDa) in the periplasm of *Escherichia coli* (31). The scFv₄SA fusion protein maintained the full antigen and biotin binding capabilities of its parent molecules and was effective in pretargeting studies in mice. It was easier and less costly to manufacture and purify than Ab-SA chemical conjugates. *In vivo*, the scFv₄SA exhibited more rapid systemic clearance than the first-generation covalent whole Ab-SA conjugates, consistent with the lack of the Fc region of the Ab. However, the greater molecular weight of the scFv₄SA tetramer (~172 kDa) prevented direct renal elimination via glomerular filtration, and the absence of the Fc region minimized uptake in tissues containing Fc receptors (32). In PRIT protocols employing a biotinylated *N*-acetylgalactosamine CA, excess scFv₄SA could be quantitatively eliminated from blood by hepatic clearance via asialoglycoprotein receptors before delivery of radiobiotin (23). Fusion constructs targeting CD25, EpCAM, and TAG72 have also been expressed and purified in high yield and have been the subject of significant preclinical work as well as several phase I clinical studies (27, 33–35).

In this report, we describe for the first time the genetic engineering, expression, purification, characterization, and *in vivo* testing of a novel anti-CD45 scFv₄SA fusion protein and show its promise for future clinical trials in patients with leukemia and lymphoma.

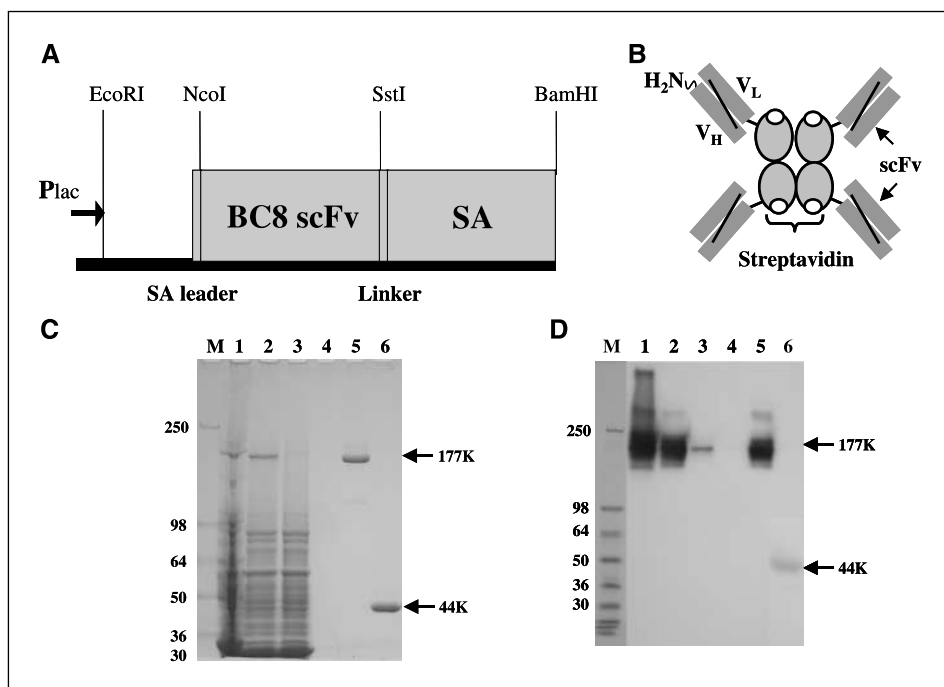
Materials and Methods

Cell culture. The human Ramos B lymphoma cell line (American Type Culture Collection, Bethesda, MD) and the BC8 hybridoma cell line were maintained in log phase growth in RPMI 1640 with 10% heat-inactivated FCS.

Purification of BC8 Ab. The murine BC8 (anti-hCD45) IgG1 Ab was produced in hollow fiber bioreactors in the Biologics Production Facility at the Fred Hutchinson Cancer Research Center (FHCRC, Seattle, WA) and purified by protein A immunoabsorption column chromatography (10, 15).

Construction of a BC8 anti-CD45 scFv₄SA fusion gene. The V_H and V_L fragments of the murine BC8 Ab were obtained by reverse transcription-PCR (RT-PCR) from the BC8 hybridoma cell line (American Type Culture Collection). The first-strand cDNAs for V_H and V_L were prepared by a reverse transcription reaction using oligonucleotides for the Ab constant regions (5'-TAGCTGGCGGCC GCTTTCTGTCCACCTTGGTGC for V_H and 5'-TAGCTGGCGGCCGCTTGAAGCTCTTGACAAT for V_L). The DNA fragments of the variable regions were PCR amplified from cDNAs using the constant region primers and degenerate variable region primers (5'-TGCCGTGAATTCGTSMARCTGCAGSARTCWGG for V_H and 5'-TGCCGTGAATTCATTSWGCTGACCARTCTC for V_L). The PCR fragments were cloned into the pCR 2.1 vector (Invitrogen, Carlsbad, CA), and variable regions of the BC8 Ab were delineated by DNA sequencing. The heavy-chain fragment was subcloned by PCR and then digested with *Nco*I-*Bgl*II and cloned into the vector pEX94B (36) previously digested with *Nco*I-*Bgl*II. The light chain was also subcloned by PCR, digested with *Xho*I-*Sst*I, and cloned into the pEX94B vector containing the BC8 V_H fragment at sites of *Xho*I-*Sst*I. A *Bgl*II-*Xho*I fragment containing a 25-mer gly₄ser linker was inserted to produce the E103-10 plasmid, containing the BC8 V_H/V_L scFvSA gene (Fig. 1A-D). A *Hind*III fragment (1.5 kb) of a bacterial chaperone *FKPA* gene (37) was cloned by PCR from *E. coli* genomic DNA (XL1-blue; Stratagene, La Jolla, CA) using the following pairs of oligos: (a) RX1230, 5'-GGATCCAAGCTTACGATCACGGTCATGAACACG and (b) RX1232,

Figure 1. Schematic of a BC8 scFvSA gene and characterization of its mature, tetravalent fusion protein. **A**, the scFvSA gene is composed of the scFv of the murine IgG1 anti-CD45 BC8 Ab and SA. **B**, a schematic showing the tetravalent fusion protein that results from the spontaneous formation of a stable SA homotetramer after secretion to the periplasmic space of *E. coli*. **C**, SDS-PAGE analysis of unpurified and iminobiotin-purified BC8 scFv₄SA fusion protein. The mass of the intact fusion protein (177 kDa) and the monomer (44 kDa) are indicated on this SDS-PAGE gel (4–12% Tris-glycine; Invitrogen) stained with Coomassie blue. Lane M, migration of prestained standards (SeeBlue; Invitrogen). Lanes 1 and 2, microfluidized and loaded *E. coli* crude lysate, respectively, containing BC8 scFv₄SA fusion protein. Lanes 3 and 4, flow-through and wash fractions, respectively, of an imino-purification column. Lanes 5 and 6, iminobiotin-purified fusion protein either without boiling (lane 5) or denatured by boiling for 5 minutes (lane 6). **D**, a separate SDS-PAGE gel was blotted onto a polyvinylidene difluoride membrane (Invitrogen) and probed with a goat anti-SA polyclonal Ab followed by an horseradish peroxidase-conjugated rabbit anti-goat IgG Ab and visualized with TMB substrate. Lanes are the same as in (C).



5'-CTCGAGAAGCTTTAACTAAATTAATACAGCGGA followed by digestion of the PCR fragment with *Hind*III, and inserted into E103-10 at a *Hind*III restriction site located downstream of the BC8 *scFvSA* gene. One clone with the *fkpA* chaperone gene in the same direction as the *scFvSA* gene was designated E121-3-10. Other clones containing different V_H/V_L configuration and linkers of various lengths or compositions were constructed in a similar fashion.

Expression and purification. *E. coli* strain XL1-Blue (Stratagene) was transformed with the BC8 *scFvSA* constructs, and transformants were grown in shaker flasks containing Terrific broth (Invitrogen) and carbenicillin (100 µg/mL) at 30°C. A single colony for each construct was checked for expression of fusion protein after induction with isopropyl- β -D-thiogalactopyranoside (IPTG) at a final concentration of 0.2 mmol/L (38). Periplasmic extracts were prepared and analyzed on a 4% to 20% Tris-glycine SDS-PAGE gel (Invitrogen) under nonreducing conditions. The E121-3-10/XL1-blue transformant was subsequently grown in a 4-liter fermentor (BioFlo 3000, New Brunswick Scientific, Edison, NJ) using methods similar to those published by Schultz et al. (31). The culture was induced with 0.1 g IPTG and allowed to ferment overnight, and the cells were harvested by centrifugation after 44 hours. The cell paste was washed with PBS thrice, and 394 g cells were processed by iminobiotin column chromatography (31). The product was extensively dialyzed, filtered (0.2 µm; Millipore, Billerica, MA), treated with 20% DMSO for 2 hours to reduce aggregation, concentrated to 2.7 mg/mL using a YM30 membrane (Millipore), filter sterilized, formulated in 5% sorbitol, and stored at -80°C.

In vitro characterization. The fusion protein was analyzed by SDS-PAGE on 4% to 12% Tris-glycine gels (Invitrogen) under nonreducing conditions. For immunoblot analysis, the protein bands were transferred to a polyvinylidene difluoride membrane (Invitrogen), blocked with bovine serum albumin, exposed to goat anti-SA (Vector Laboratories, Burlingame, CA) and a peroxidase-conjugated F(ab)₂ fragment of rabbit anti-goat IgG (Jackson ImmunoResearch, West Grove, PA), and visualized with TMB substrate (Vector Laboratories). Size exclusion high-performance liquid chromatography (HPLC) analysis was carried out on a Zorbax GF-250 column (9.4 × 250 mm, 4 µm; Agilent, Palo Alto, CA) with 20 mmol/L sodium phosphate/0.5 mol/L sodium chloride/15% DMSO (pH 6.8-7.0) as a mobile phase and A₂₈₀ as a detection wavelength. The molecular weight of the fusion protein was determined by matrix-assisted laser desorption/ionization (MALDI) mass spectrometry done on an Applied Biosystems Voyager DE Pro MALDI time-of-flight mass spectrometer. Competitive immunoreactivity was done by flow cytometry by incubating 500,000 Ramos cells at 4°C for 1 hour with a mixture of 3 µg of FITC-labeled BC8 Ab and titrated amounts of unlabeled BC8 fusion protein as a competing agent. Unlabeled BC8 Ab and unlabeled CC49 *scFvSA* were used as positive and negative controls. Cells were washed and fixed with 1% formaldehyde, and the fluorescence intensity was measured on a FACScan (Becton Dickinson Labware, Franklin Lakes, NJ). Immunoreactivity of BC8 *scFvSA* and BC8 Ab were also compared after radioiodinating with ¹²⁵I and assessing binding to target Ramos cells by the method of Lindmo et al. (39). Apparent binding avidity of ¹²⁵I-BC8 *scFvSA* and ¹²⁵I-BC8 Ab were compared by Scatchard analysis using previously published methods (40). Biotin binding capacity was determined by incubating the fusion protein (100 µL, 1-2 nmol/mL) with freshly diluted biotin-cyanocobalamin (10 µL, 2.16 mg/mL) and quantifying the amount of unbound biotin-cyanocobalamin by HPLC using an unbound biotin serial titration standard curve.

Synthesis of a BC8 Ab-SA chemical conjugate. Chemical conjugates of the BC8 Ab and SA were synthesized and purified as previously described (41, 42).

Blood clearance studies. Four normal BALB/c mice were coinjected with ¹²⁵I-labeled BC8 Ab (215 µg, 1.4 nmol i.p.) and ¹³¹I-labeled BC8 *scFvSA* (250 µg, 1.4 nmol, i.p.) followed by serial retro-orbital blood sampling for 120 hours. A separate group of four mice was injected with ¹²⁵I-labeled 1.4 nmol BC8 *scFvSA* followed 20 hours later by biotinylated poly-GalNAc CA (50 µg, i.p.). Blood samples were gamma counted with correction for crossover of ¹³¹I into the ¹²⁵I channel and for radioactive decay. The mean values and SDs were plotted, and areas under the curves (AUC) were calculated using GraphPad 4 Prism software (San Diego, CA).

Biodistribution studies. Female BALB/c nude mice (Animal Technologies, Kent, WA), ages 6 to 8 weeks, were maintained under protocols approved by the FHCRC Institutional Animal Care and Use Committee. Mice were injected with 1 × 10⁷ Ramos cells s.c. in each flank to induce human lymphoma xenografts. Mice with similar tumor sizes (~100 mm³) were selected for experimentation. Mice were placed on a biotin-free diet (Harlan Teklad, Madison, WI) for 5 days before experiments. Groups of five mice were injected i.p. with either 1.4 nmol of ¹²⁵I-labeled Ab (215 µg, 50 µCi), unlabeled Ab-SA (300 µg), or unlabeled BC8 *scFvSA* (250 µg) fusion protein, respectively. An escalated dose of the fusion protein was also studied (2.8 nmol, 500 µg). Mice in pretargeted groups received 1.4 nmol of BC8 Ab-SA or BC8 *scFvSA* and were injected i.p. 20 hours later with 5.8 nmol (50 µg) of a biotinylated *N*-acetylgalactosamine-containing CA. Mice that received 2.8 nmol of BC8 *scFvSA* were subsequently injected with 11.6 nmol (100 µg) of CA. CA was followed 4 hours later by i.p. delivery of 1.2 nmol (1 µg) of ¹¹¹In-1,4,7,10-tetraazacyclododecane-*N,N',N'',N'''*-tetraacetic (DOTA)-biotin (50 µCi). Mice were bled from the retro-orbital venous plexus and euthanized, and tumors and normal organs (lungs, stomach, small intestine, colon, spleen, quadriceps muscle, kidneys, and liver) were excised 24 hours after injection of radioactivity. Organs and tumors were weighed and gamma counted for ¹²⁵I or ¹¹¹In activity. The percent injected dose of radioisotope per gram (% ID/g) of blood, tumor or organ was calculated (after correcting for radioactive decay using an aliquot of the injectate), as were the tumor-to-normal organ ratios of absorbed radioactivity. Previous studies comparing the i.p. and i.v. injection routes showed identical biodistribution results after the first 6 hours. The mean values and SDs were plotted to generate time-activity curves. Control groups were injected with ¹¹¹In-DOTA-biotin alone or the nonbinding fusion protein CC49 *scFvSA* (2.8 nmol, 500 µg) followed by CA and ¹¹¹In-DOTA-biotin.

Therapy studies. Comparisons of directly labeled BC8 Ab and pretargeted BC8 *scFvSA* fusion protein were conducted using groups of 8 to 10 Ramos tumor-bearing mice to assess differences in therapeutic efficacy. Mice in groups that received directly labeled BC8 Ab were injected i.v. via the tail vein with 1.4 nmol DOTA-BC8 Ab labeled with either 200 or 400 µCi of ⁹⁰Y. Mice that received PRIT were injected i.v. via the tail vein with either 1.4 or 2.8 nmol of BC8 *scFvSA* fusion protein followed 20 hours later by 5.8 or 11.6 nmol, respectively, of CA. Four hours after CA injections, 1.2 nmol of DOTA-biotin labeled with 800 or 1,200 µCi of ⁹⁰Y was administered. CC49 *scFvSA* was used as a nonbinding control fusion protein followed by 5.8 nmol of CA and 1,200 µCi of ⁹⁰Y-DOTA-biotin. All mice were monitored every other day for general appearance, weight change, and tumor volume. Mice were euthanized if tumors caused discomfort and impaired ambulation, or if mice lost 25% of their starting weight.

Results

Design of an Anti-CD45 *scFvSA* gene construct. The DNA fragments encoding the immunoglobulin variable regions of the BC8 Ab were cloned by RT-PCR from BC8 hybridoma cells expressing the murine IgG1 Ab recognizing the human CD45 antigen. An *scFv* fragment, made from V_H and V_L cDNAs (Fig. 1A), was inserted to the full-length SA gene of *S. avidinii* between its leader and mature protein coding sequences with the *scFv* gene fused in-frame with the SA gene. The initial construct (E103-10) was designed to yield a soluble, homotetrameric fusion protein when expressed in the oxidizing environment of the *E. coli* periplasmic space, enabling intramolecular disulfide bond formation (Fig. 1B). The *scFvSA* gene encodes a mature protein of 426 amino acids (Fig. 2) with a calculated monomeric weight of *M*_r 44,338 Da and tetrameric weight of 177,353 Da. A bacterial chaperone gene (*fkpA*) was introduced into the plasmid (E121-3-10) to enhance fusion protein expression.

Fusion protein expression and purification. Several genetic variants of the BC8 fusion protein were constructed, which differed in linker length and the order of variable regions. All constructs were

analyzed first in shaker flasks for fusion protein expression as qualitatively determined on Coomassie blue-stained SDS-PAGE gels using boiled samples to analyze monomers and unboiled, non-reduced samples for tetramers. A 25-mer linker between the V_H and

V_L domains of scFv₄SA resulted in a 50% higher expression level than employing 15-mer linkers, and coexpression with the FkpA chaperone protein (e.g., E121-3-10 construct) tripled fusion protein expression. Substitution of a kanamycin resistance drug selection

Figure 2. DNA sequence of BC8 scFv₄SA fusion construct and its encoded amino acid sequence. The V_H (amino acids 1-120) and V_L (amino acids 150-260) fragments of anti-CD45 BC8 Ab were joined by a 25-mer linker (*first underline*) to form an scFv fragment that was subsequently fused to a full-length genomic SA (amino acids 267-426) by a second linker (*second underline*). The numbers on the left indicated the beginning of DNA and amino acid sequences for a mature BC8 scFv₄SA fusion protein.

1	CAGGTTACAGTCGGTGAATCAGGAGGTGGCCTGGTGCAGCCTGGAGGATCCCTGAAACTC
1	Q V Q L V E S G G G L V Q P G G S L K L
61	TCCTGTGCAGCCTCAGGATTCGATTTTCAGTAGATACTGGATGAGTTGGGTCCGGCAGGCT
21	S C A A S G F D F S R Y W M S W V R Q A
121	CCAGGAAAGGGCTAGAATGGATTGGAGAGATTAATCCAAC TAGCAGTACGATAAACTTT
41	P G K G L E W I G E I N P T S S T I N F
181	ACGCCATCTCTAAAGGATAAAGTCTTCATCTCCAGAGACAACGCCAAAAATACGCTGTAC
61	T P S L K D K V F I S R D N A K N T L Y
241	CTGCAAAATGAGCAAAGTGAGATCCGAGGACACAGCCCTTTATTACTGTGCAAGAGGGAAC
81	L Q M S K V R S E D T A L Y Y C A R G N
301	TACTATAGGTACGGAGATGCTATGGACTACTGGGGTCAAGGAACCTCAGTACCCGTGAGC
101	Y Y R Y G D A M D Y W G Q G T S V T V S
361	AAGATCTCTGGTGGCGGTGGCTCGGGCGGTGGTGGGTGGGTGGCGGGCGGCTCGGGTGGT
121	<u>K I S G G G G S G G G S G G G S G G G S G G</u>
421	GGTGGTTCGGGCGGGCGGGCTCGAGCGACATCGTGTGCTGACCCAGTCTCCTGCTTCTCTTA
141	<u>G G S G G G G S S</u> D I V L T Q S P A S L
481	GCTGTATCTCTGGGACAGAGGGCCACCATCTCATGCAGGGCCAGCAAAAGTGTGAGTACA
161	A V S L G Q R A T I S C R A S K S V S T
541	TCTGGCTATAGTTATCTGCACCTGGTACCAACAGAAACCAGGACAGCCACCCAAACTCCTC
181	S G Y S Y L H W Y Q Q K P G Q P P K L L
601	ATCTATCTTGATCCAACTAGAATCTGGGGTCCCTGCCAGGTTTCAGTGGCAGTGGGTCT
201	I Y L A S N L E S G V P A R F S G S G S
661	GGGACAGACTTCAACCCTCAACATCCATCCTGTGGAGGAGGAGATGCTGCAACCTATTAC
221	G T D F T L N I H P V E E E D A A T Y Y
721	TGTCAGCACAGTAGGGAGCTTCCATTACGTTTCGGCTCGGGGACAAAGTTGGAAATAAAG
241	C Q H S R E L P F T F G S G T K L E I K
781	AGCTCTGGCTCTGGTTCGGCAGACCCCTCCAAGGACTCGAAGGCCAGGTTCTCGGCCGCC
261	<u>S S G S G S</u> A D P S K D S K A Q V S A A
841	GAGGCCGGCATCACCGGCACCTGGTACAACCAGCTCGGCTCGACCTTCATCGTGACCGCG
281	E A G I T G T W Y N Q L G S T F I V T A
901	GGCGCCGACGGCGCCCTGACCGAACCTACGAGTCGGCCGTGCGCAACGCCGAGAGCCGC
301	G A D G A L T G T Y E S A V G N A E S R
961	TACGTCTGACCGGTCTGTACGACAGCGCCCGGCCACCGACGGCAGCGGCACCGCCCTC
321	Y V L T G R Y D S A P A T D G S G T A L
1021	GGTGTGACGGTGGCCTGGAAGAATACTACCGCAACGCCACTCCGCGACCAGTGGAGC
341	G W T V A W K N N Y R N A H S A T T W S
1081	GGCCAGTACGTCGGCGCGCGAGGCGAGGATCAACACCCAGTGGTGTGCTGACCTCCGGC
361	G Q Y V G G A E A R I N T Q W L L T S G
1141	ACCACCGAGGCCAACGCCTGGAAGTCCACGCTGGTTCGGCCACGACACCTTCACCAAGGTG
381	T T E A N A W K S T L V G H D T F T K V
1201	AAGCCGTCCGCCCTCCATCGACGCGCGAAGAAGCCGGCGTCAACAACGGCAACCCG
401	K P S A A S I D A A K K A G V N N G N P
1261	CTCGACGCGTTCAGCAGTAA
421	L D A V Q Q *

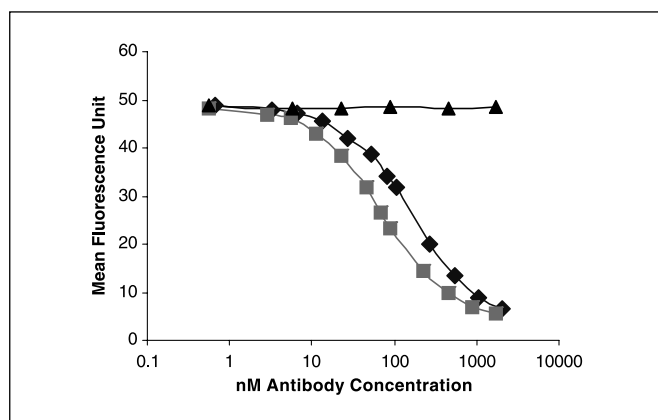


Figure 3. Competitive immunoreactivity assay. Serial dilutions of Ab BC8 (◆) or scFv₄SA (■) were competed with fluorescein-labeled BC8 Ab for binding to CD45-positive human Ramos lymphoma cells. An anti-Tag-72 CC49 scFv₄SA fusion protein (▲) serves as a negative control for the titration.

marker for the ampicillin resistance gene reduced expression by 40%. Although a mutation (H187S) in the light chain of the BC8 scFvSA created by site-specific mutagenesis increased the fusion protein expression in the shaker flask, the amino acid change in the complementary determining region of the V_L seemed to affect the affinity of the Ab. Therefore, these constructs were not tested further. The E121-3-10 construct with a 25-mer Gly₄Ser scFv linker in the V_H-V_L orientation expressed at 143 mg/L in a 4-liter fermentor. It was purified from homogenized cell extracts with a 72% yield on a single iminobiotin affinity column with a 50% overall purification yield. This iminobiotin-purified protein was analyzed for protein characterization, immunoreactivity, biotin-binding ability, blood clearance rate, *in vivo* tumor targeting, and *in vivo* therapy.

Biochemical characterization. SDS-PAGE analysis confirmed 95% purity of the fusion protein after iminobiotin chromatography (Fig. 1C). The major protein band migrated at a position corresponding to a molecular weight of 177 kDa as predicted for the tetrameric protein. Additional minor bands were also detected by Western blotting, identifying minor isoforms (Fig. 1D). All bands resolved into a single species of $M_r \sim 44$ kDa when the fusion protein was denatured by boiling before electrophoresis, consistent with a single protein entity dissociable into a homogeneous, monomeric subunit. Size exclusion HPLC showed that the purified fusion protein exhibited a major peak (8.011 min) with a retention time appropriate for the tetramer and a minor peak (7.424 min) representing an aggregated species (26%) with a higher molecular weight (data not shown). Such aggregated species were reduced to 6% after the purified protein was treated with 15% DMSO and analyzed by size exclusion HPLC. MALDI mass spectroscopy established a molecular weight of 177,443 Da for the tetramer and 44,389 Da for the monomer, in close agreement with the calculated mass of 177,353 Da for the most abundant isoform of the tetramer and 44,338 for the monomer. Immunoreactivity was assessed by flow cytometry in a competitive assay with a fluorescence-labeled BC8 Ab for binding to the CD45-positive Ramos cell line. IC₅₀ values indicated that the tetravalent scFv₄SA fusion protein was twice as immunoreactive as the divalent BC8 Ab on a molar basis (Fig. 3). More precise quantification of the immunoreactivity and avidity of the fusion protein was obtained by radioiodinating and testing binding at various concentrations to target cells using Lineweaver-Burke and Scatchard cell binding assays (31, 39). These tests

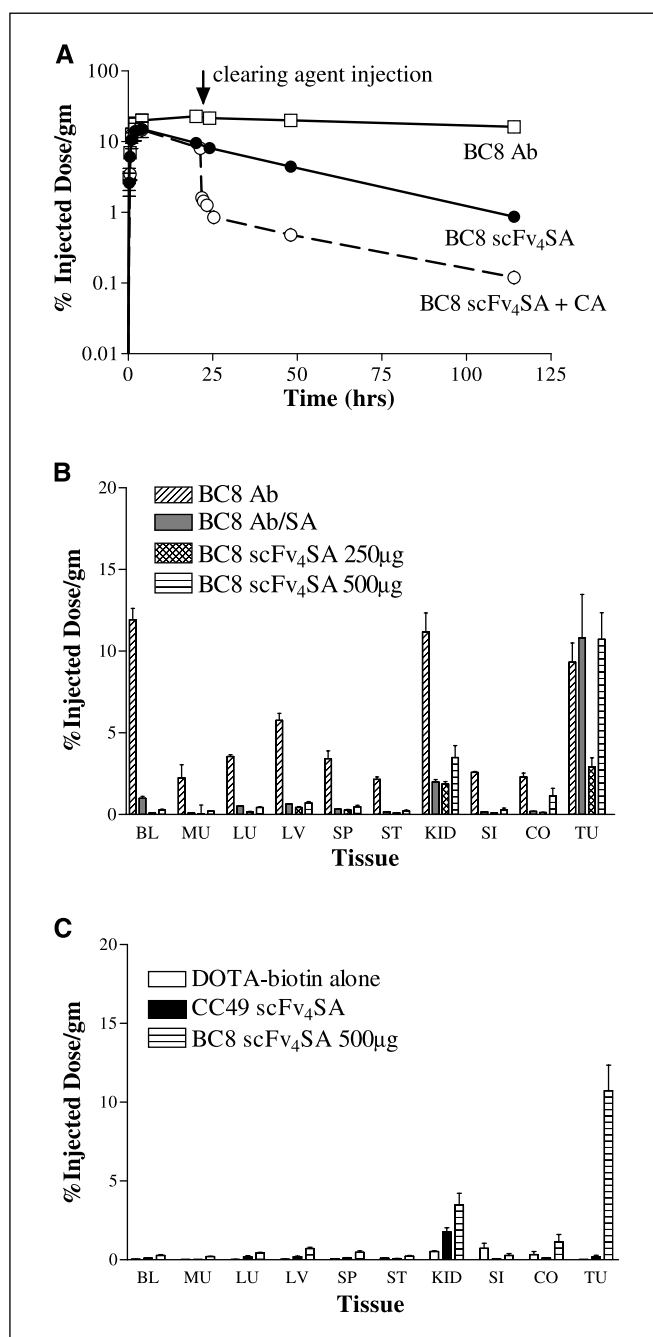


Figure 4. Comparative pharmacokinetics and biodistributions of radiolabeled BC8 Ab and of ¹¹¹In-DOTA-biotin pretargeted with the BC8 scFv₄SA fusion protein. **A**, whole blood clearance of ¹²⁵I-labeled BC8 Ab (215 µg, 1.4 nmol i.p.) and ¹²⁵I-labeled BC8 scFv₄SA (250 µg, 1.4 nmol i.p.) with or without biotinylated poly-GalNAc CA treatment (50 µg i.p.) in normal BALB/c mice ($n = 4$ per group). The CA was injected 20 hours after the labeled fusion protein. **B**, the biodistribution of ¹²⁵I-labeled BC8 whole Ab or pretargeted ¹¹¹In-DOTA-biotin in athymic mice bearing Ramos human lymphoma xenografts ($n = 5$ per group). ¹²⁵I-labeled BC8 whole Ab (215 µg, 1.4 nmol), BC8 Ab-SA conjugate (300 µg, 1.4 nmol), or BC8 scFv₄SA fusion protein (250 µg, 1.4 nmol or 500 µg, 2.8 nmol) was injected i.p. at $t = 0$ hour. CA (50 µg) was administered i.p. at $t = 20$ hours and ¹¹¹In-DOTA-biotin (1.0 µg i.p.) at $t = 24$ hours to pretargeted groups. Mice were sacrificed 24 hours after injection of radioactivity. **C**, ¹²⁵I-labeled anti-TAG-72 fusion protein (CC49 scFv₄SA, 500 µg) or anti-CD45 fusion protein (BC8 scFv₄SA, 500 µg) was injected i.p. at $t = 0$ hour followed by CA and ¹¹¹In-DOTA-biotin as above. Mice were sacrificed 24 hours after injection of radioactivity. Columns/points, mean; bars, SD. BL, blood; MU, muscle; LU, lung; LV, liver; SP, spleen; ST, stomach; KID, kidney; SI, small intestine; CO, colon; and TU, tumor.

confirmed full retention of immunoreactivity and avidity by the scFv₄SA fusion protein compared with the BC8 Ab. Two separate immunoreactivity experiments showed immunoreactivity (83%, Ramos cells; 59%, Raji cells) equivalent to that of the parent BC8 Ab (80%, Ramos; 58%, Raji). The avidity of the fusion protein ($K_a = 2.76 \pm 0.18 \times 10^8$ L/mol for Ramos cells and $2.42 \pm 0.12 \times 10^8$ L/mol for Raji cells) was slightly superior to that of the Ab ($K_a = 2.28 \pm 0.14 \times 10^8$ L/mol for Ramos cells and $1.93 \pm 0.15 \times 10^8$ L/mol for Raji cells), presumably due to its tetravalency. The biotin binding capacity assessed by a cyanocobalamin-biotin HPLC assay revealed an average of 3.9 of 4 possible biotin-binding sites per fusion protein molecule.

Blood clearance and biodistributions. Blood clearance studies in BALB/c mice showed more rapid disappearance of the BC8 scFv₄SA fusion protein than of the BC8 Ab, consistent with other fusion proteins (Fig. 4A-C). AUC calculations showed a 2-fold faster clearance of the fusion protein than of the Ab (AUC = 3,908 versus 6,833 pmol/mL, respectively). A single i.p. injection of a biotinylated poly(GalNAc) CA caused a >10-fold decrease in fusion protein concentration within 1 hour. Next, the BC8 fusion protein was assessed for its ability to localize radioactivity to tumor sites in athymic mice bearing human lymphoma (Ramos) xenografts. Initial experiments were conducted with equimolar doses (1.4 nmol) of fusion protein, BC8 Ab-SA chemical conjugate, and intact whole BC8 Ab. An escalated dose (2.8 nmol) of the fusion protein was also compared with compensate for the 2-fold more rapid clearance of the fusion protein from the circulation. ¹²⁵I-labeled BC8 whole Ab (1.4 nmol, 215 μg), unlabeled BC8 Ab-SA chemical conjugate (1.4 nmol, 300 μg), or unlabeled BC8 scFv₄SA fusion protein (1.4 nmol, 250 μg and 2.8 nmol, 500 μg) were injected i.p. at $t = 0$ hour. In the pretargeted groups, CA (5.8 or 11.6 nmol, 50 or 100 μg) was injected i.p. at $t = 20$ hours, and ¹¹¹In-labeled DOTA-biotin (1.2 nmol, 1 μg, 50 μCi) was injected i.p. at $t = 24$ hours. The concentration of the ¹²⁵I-BC8 Ab remained high in well-perfused soft tissues (e.g., 5.7% ID/g in the liver) 24 hours after injection in the conventional radioimmunotherapy group, as expected from the high concentrations in blood (11.8% ID/g; Fig. 4B). In contrast, the concentrations of ¹¹¹In-labeled DOTA-biotin in groups pretargeted with either the BC8 Ab-SA chemical conjugate or the BC8 scFv₄SA fusion protein were very low in blood (0.2-1.1% ID/g) and in normal organs (e.g., 0.4-0.7%

ID/g in the liver after 24 hours). High concentrations of ¹¹¹In-DOTA-biotin were stably delivered to Ramos tumors with pretargeting methods (10.8% ID/g with 1.4 nmol BC8 Ab-SA chemical conjugate and 10.7% ID/g with 2.8 nmol scFv₄SA fusion protein after 24 hours). Increasing the dose of the pretargeted fusion protein improved the retention of labeled biotin bound to the fusion protein in tumor tissue, from 2.9% ID/g after 24 hours with 1.4 nmol BC8 scFv₄SA to 10.7% ID/g with 2.8 nmol. The normal organ with the highest content of ¹¹¹In in pretargeted groups was the kidney, presumably due to renal excretion of this small moiety. Tumor-to-blood ratios of radioactivity using pretargeted BC8 scFv₄SA (2.8 nmol) reached 46:1 after 24 hours compared with 7:1 with the BC8 Ab-SA chemical conjugate and only 0.8:1 with the directly labeled BC8 Ab (Table 1). Liver uptake of control ¹¹¹In-DOTA-biotin alone was minimal (0.72% ID/g at 24 hours; Fig. 4C), indicating that scFv₄SA-CA complexes were efficiently internalized after hepatic clearance, rendering them inaccessible to subsequently administered radiolabeled biotin. The CC49 scFv₄SA fusion protein, which recognizes the tumor-associated glycoprotein 72 antigen, which is not present on Ramos cells, was used as a negative control (Fig. 4C). The % ID/g of ¹¹¹In-DOTA-biotin pretargeted by the CC49 fusion protein were similar in nontumor tissues (0.5-1.7% ID/g) to those seen in mice injected with BC8 scFv₄SA (0.1-2.0% ID/g), showing the absence of antigen-mediated uptake in normal mouse tissues of either fusion construct. No significant binding of ¹¹¹In-DOTA-biotin was detected in tumors after administration of CC49 scFv₄SA fusion protein (0.19% ID/g of tumor). Ratios of tumor-to-blood 24 hours after injection of radioactivity were ~32 to 46:1 for the BC8 fusion protein groups versus 1.9:1 for the CC49 scFv₄SA group (Table 1).

Radioimmunotherapy with directly labeled BC8 Ab compared with PRIT using BC8 scFv₄SA fusion protein. The therapeutic efficacy of conventional radioimmunotherapy using ⁹⁰Y-DOTA-BC8 Ab was compared with the efficacy of pretargeted ⁹⁰Y-DOTA-biotin following administration of BC8 scFv₄SA in athymic mice bearing palpable tumor xenografts (~100 mm³). Groups of 8 to 10 animals each were either observed untreated or injected i.v. with either 200 or 400 μCi of directly labeled ⁹⁰Y-DOTA-BC8 Ab or with 800 or 1,200 μCi of pretargeted ⁹⁰Y-DOTA-biotin 4 hours after administration of CA and 24 hours after administration

Table 1. Tumor-to-normal organ ratios using conventional radioimmunotherapy with 1.4 nmol ¹²⁵I-BC8 Ab or PRIT with ¹¹¹In-DOTA-biotin following BC8 antibody-SA (chemical conjugate) or BC8 scFv₄SA fusion protein (1.4 or 2.8 nmol) 24 hours after the injection of radioactivity

Organ	BC8 Ab	BC8 Ab-SA	BC8 scFv ₄ SA (1.4 nmol)	BC8 scFv ₄ SA (2.8 nmol)
Blood	0.78 ± 0.20	6.57 ± 2.32	32.29 ± 10.56	45.83 ± 21.41
Kidney	0.84 ± 0.27	5.33 ± 2.88	1.57 ± 0.63	2.19 ± 0.33
Liver	1.66 ± 0.55	13.12 ± 9.41	7.17 ± 3.21	14.76 ± 1.48
Lung	2.43 ± 0.70	16.48 ± 12.85	22.54 ± 7.51	24.36 ± 4.35
Muscle	5.88 ± 3.72	118.77 ± 92.46	76.74 ± 19.72	53.21 ± 19.45
Small intestine	3.65 ± 1.08	56.81 ± 48.54	34.07 ± 11.02	73.12 ± 59.93
Colon	4.13 ± 1.14	43.72 ± 32.35	25.45 ± 14.95	14.07 ± 8.10
Spleen	2.79 ± 0.69	25.30 ± 18.91	10.99 ± 3.88	23.59 ± 5.48
Stomach	4.40 ± 1.37	51.45 ± 40.20	30.14 ± 11.03	53.16 ± 20.90

NOTE: For pretargeting groups, CA (5.8 nmol) was delivered 20 hours after Ab-conjugate or fusion protein administration followed 4 hours later by 1.2 nmol ¹¹¹In-biotin (50 μCi). Groups of five mice were used to generate mean values. Data were normalized for tissue weight and corrected for radioactive decay.

of 1.4 or 2.8 nmol BC8 scFv₄SA or 1.4 nmol of CC49 scFv₄SA. Previous studies showed that doses of directly labeled ⁹⁰Y-labeled Ab >400 μCi were lethal in 100% of mice. Nine of 10 untreated control mice and six of nine animals treated with control CC49 scFv₄SA + 1200 μCi of ⁹⁰Y-DOTA-biotin exhibited exponential growth of lymphoma xenografts, necessitating euthanasia by day 15 (Fig. 5A versus B). All animals treated with 400 μCi of directly labeled ⁹⁰Y-DOTA-BC8 Ab displayed severe toxicity and lost ~25% of body weight requiring euthanasia, despite initial tumor regression (Fig. 5B). Three of eight mice receiving 200 μCi of ⁹⁰Y-DOTA-BC8 Ab were euthanized due to severe toxicity (>25% weight loss), two achieved durable complete remissions, and three mice attained partial tumor remissions but eventually required euthanasia for progressive tumor growth. All nine animals treated with low-dose PRIT (1.4 nmol of BC8 scFv₄SA + 800 μCi of ⁹⁰Y-DOTA-biotin) experienced a decrease in tumor growth rate (four animals achieved complete tumor regressions or CR by day 23, but five mice experienced tumor regrowth requiring euthanasia; Fig. 5A). In contrast, treatment with the same amount of BC8 scFv₄SA followed by 1,200 μCi of ⁹⁰Y-DOTA-biotin resulted in six CRs, with the remaining three mice showing an initial decrease in tumor volume followed by regrowth. When the dose of BC8 scFv₄SA fusion protein was increased to 2.8 nmol, the number of CRs increased to 7 of 9 mice given 800 μCi of ⁹⁰Y-DOTA-biotin, and 9 of 9 mice with 1,200 μCi of ⁹⁰Y-DOTA-biotin (Fig. 5B). All nine mice in the latter group have survived >100 days without any tumor recurrences (Fig. 5C). Although long-term toxicity evaluations were not conducted in the current study, other pretargeting experiments have not shown any delayed toxicities even after 1 year of serial assessment of blood urea nitrogen, creatinine, transaminases, and histologic examination of kidney tissues at necropsy (43).

Discussion

AML kills 60% to 70% of affected adults despite improvements in induction chemotherapy and HCT. Several groups have documented the feasibility, safety, and efficacy of treating AML with radiolabeled anti-myeloid Ab, but studies to date have been limited by the low tumor-to-normal organ ratios of absorbed radiation attainable. Multistep pretargeting methods have been developed for other types of cancer and have shown marked improvements in the tumor-to-normal organ ratios of absorbed radiation achievable, as well as improved therapeutic results compared with conventional radioimmunotherapy (23, 27, 34, 44–46). In this article, we report for the first time the application of PRIT directed against an AML-associated antigen and describe five major findings. First, we show the feasibility of engineering, expressing, and purifying a fully functional tetravalent anti-CD45 scFv₄SA fusion protein that retains the immunoreactivity and avidity of the parent Ab and the full biotin binding capacity of the SA molecule. Second, we show that an *N*-acetylgalactosamine-containing dendrimeric CA can rapidly clear 90% to 98% of circulating fusion protein from the bloodstream by hepatic clearance within 30 minutes of CA administration. This clearance step seems critical because optimal tumor-to-normal organ ratios of radioactivity can only be achieved if trapping of radiobiotin by excess fusion protein circulating in the blood is minimized. Third, we show that all three components of the pretargeting system can be administered parenterally to mice with negligible toxicity. Fourth, we show specific delivery of high levels of radiation to tumor sites with minimal exposure of blood or normal organs to radiation. Finally, we document that delivery of

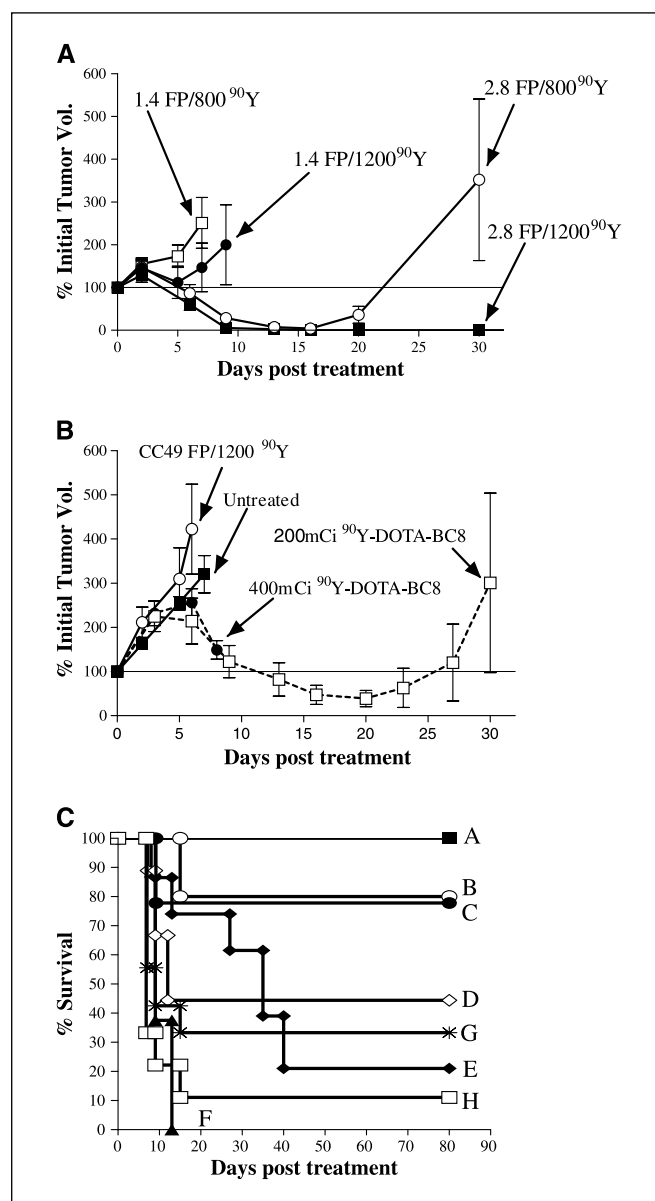


Figure 5. Therapeutic efficacy of PRIT using the BC8 scFv₄SA fusion protein compared with radioimmunotherapy using directly labeled ⁹⁰Y-DOTA-BC8 Ab. **A**, tumor growth was measured in athymic BALB/c mice bearing Ramos lymphoma xenografts injected i.v. with either 1.4 or 2.8 nmol of BC8 scFv₄SA fusion protein (1.4 FP or 2.8 FP) followed 20 hours later with 5.8 or 11.6 nmol of CA, respectively, and 4 hours later with 800 or 1,200 μCi of ⁹⁰Y-DOTA-biotin. **B**, mice were injected with conventional radioimmunotherapy using 1.4 nmol of directly labeled ⁹⁰Y-DOTA-BC8 Ab with either 200 or 400 μCi of ⁹⁰Y. Control mice were either left untreated or given 1.4 nmol of CC49 scFv₄SA followed by 5.8 nmol of CA 20 hours later and 1,200 μCi of ⁹⁰Y-DOTA-biotin 24 hours after delivery of the fusion protein. Tumor growth is expressed as % initial tumor volume (y axis) measured over time (x axis). Curves were truncated in (A) and (B) when mice required euthanasia due to tumor progression or severe toxicity. **C**, Kaplan-Meier analysis of cumulative survival of mice bearing Ramos lymphoma xenografts treated with either directly labeled ⁹⁰Y-DOTA-BC8 Ab or PRIT using a BC8 scFv₄SA fusion protein. Groups of mice bearing Ramos tumor xenografts were treated as described in Fig. 4 legend and analyzed for survival as a function of time. Treatment groups included groups of nine mice treated with 2.8 nmol BC8 scFv₄SA and either 1,200 μCi (A) or 800 μCi (B) ⁹⁰Y-DOTA-biotin as well as groups of nine mice treated with 1.4 nmol BC8 scFv₄SA and either 1200 μCi (C) or 800 μCi (D) ⁹⁰Y-DOTA-biotin. Groups of eight mice were treated with either 200 μCi (E) or 400 μCi (F) of ⁹⁰Y-DOTA-BC8 Ab. As controls, groups of nine mice were either treated with 1.4 nmol of CC49 scFv₄SA and 1,200 μCi of ⁹⁰Y-DOTA-biotin (G) or left untreated (H). FP, fusion protein.

therapeutic doses of ⁹⁰Yttrium using BC8 scFv₄SA, but not a control fusion protein or a conventionally radiolabeled anti-CD45 Ab, can achieve durable remissions in all mice bearing CD45-expressing tumor xenografts.

Although some have expressed concerns about targeting an antigen expressed as broadly as CD45, important advantages also must be recognized. "Lineage-specific" radiolabeled Ab, such as those targeting CD45, may be superior to "leukemia-specific" radiolabeled Ab for patients in remission or in relapsed patients with subclinical involvement of extramedullary tissues, such as lymph nodes, because in these settings isolated malignant cells are surrounded by normal hematopoietic cells. Because the radiation from a radionuclide attached to an Ab bound to the surface of a cell can be emitted in any direction within a geographic area defined by the path length of the radionuclide, the isolated malignant cell may receive a significantly greater absorbed dose if the surrounding normal cells are targeted as well. We initially hypothesized that the superlative cell surface retention seen with the anti-CD45 Ab should make the CD45 antigen a particularly advantageous target for radioimmunotherapy (19). We partially validated this hypothesis by showing that ¹³¹I-labeled anti-CD45 Ab target AML cells better and are retained longer than ¹³¹I-anti-CD33 Ab and provide superior tumor targeting of AML xenografts in athymic mice (19). Furthermore, CD45 targeting permits therapy of a broad spectrum of malignancies, including myeloid leukemias, myelodysplasia, acute lymphoblastic leukemia, chronic lymphocytic leukemia, and both T- and B-cell lymphomas. One unavoidable consequence of CD45-targeted radioimmunotherapy, however, is that significant myelosuppression will almost always occur due to expression of CD45 on hematopoietic progenitor cells. Therefore, anti-CD45 radioimmunotherapy in humans may require HCT to restore hematopoiesis following eradication of the malignancy. Although this is a disadvantage, it is acceptable if cure rates are markedly improved. Furthermore, our group has documented the feasibility of HCT following anti-CD45 radioimmunotherapy in over 150 patients with myeloid malignancies (10, 11, 15).

Although we believe that the findings reported in this article are very encouraging, we acknowledge that there are some limitations. First, human target antigens (including CD45) are confined to tumor cells in xenograft systems. In contrast, in patients, CD45 is present on normal hematopoietic elements as well as tumor cells; consequently, toxicity profiles in the human may not be reliably mimicked. Second, the xenograft model, which facilitates measurement of tumor-to-normal organ ratios of absorbed radioactivity, consists of a single s.c. nodule analogous to a chloroma but is dissimilar from the disease pattern in most leukemia patients who have blood- and marrow-based disease. Finally, athymic and severe combined immunodeficient mice are severely immunodeficient, making it impossible to assess the role of the immune system in radioimmunotherapy using these models. The mouse xenograft model is thus an idealized situation that will not precisely mimic the human clinical situation. To address these concerns, we have begun experiments in syngeneic, immunocompetent murine

systems in which anti-murine CD45-SA conjugates are employed to pretarget radiobiotin to target cells in a setting where normal hematopoietic tissues also bind the conjugate. Preliminary findings indicate that CD45 PRIT is still effective in such a syngeneic setting.⁴

Several potential problems with the general concept of pretargeting must be acknowledged, including (a) its complexity, requiring multiple injections, (b) the presence of endogenous biotin which competes with radiolabeled biotin, (c) serum biotinidases, (d) the immunogenicity of SA, and (e) the relatively high doses of radiation delivered to the kidneys in some studies (35). Our previous studies and those of others have convinced us that the complexity of multiagent targeting and the presence of endogenous biotin and serum biotinidases are not serious impediments to the success of this approach (42, 44, 45, 47, 48). The immunogenicity of SA remains a significant issue that is being addressed by other investigators but is not a concern for our studies because we plan single dose therapy followed by HCT not repetitive cycles of therapy.

Despite the potential limitations mentioned above, we are convinced that PRIT will prove superior to conventional radioimmunotherapy because (a) PRIT improves the absolute amount of radioactivity deposited per gram of tumor, (b) accelerates the time frame for maximizing tumor uptake of radioactivity, (c) allows faster clearance of radioactivity from the circulation resulting in superior tumor-to-blood ratios, (d) permits target signal amplification because more than one radioactive biotin can bind to a tetravalent SA molecule, (e) causes less toxicity to normal organs, (f) minimizes the risk of radiolysis of Ab protein by high specific activity radionuclides, (g) may decrease the side effect profile by reducing the potential for serum complement fixation, and (h) enhances the feasibility of using radioisotopes of varying physical characteristics (β -emission energy and half-life). In view of these compelling advantages, we have initiated primate studies of CD45 pretargeting and begun production of the CD45 scFv₄SA fusion protein under cGMP conditions for human clinical trials in AML and non-Hodgkin's lymphoma.

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⁴ J. Pagel, in preparation.

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